



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

May 13
D5404-042
Job Sheet 176599



Part No: D5404-042

Job Qty: 2 ea

Part Name: RH Heavy-Duty Wearplate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/26/18

Job Tracking No:

Due Date: 5/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A SHEET 2 IPP REV:A 16.03.23 NEW ISSUE DD VERF:JLM IPP REV:B 17.01.05 AS PER DWG
REV.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		5/14/18	0.00	0.00	Start Up Large Fab-3		<i>DYC 18/05/02</i>
100	Large Fab	2 pcs		5/14/18	0.00	3.03	Large Fab 1		<i>DYC 18/05/02</i>
110	QC	2 pcs		5/14/18	0.00	0.00	QC9		<i>18.05.04</i>
120	QC	2 pcs		5/14/18	0.00	0.00	QC5		<i>18.05.04</i>
150	Small Fab	2 pcs		5/14/18	0.00	0.31	Small Fab-9		<i>18.05.04</i>
160	QC	2 pcs		5/14/18	0.00	0.00	QC5		<i>38</i>
170	Packaging	2 pcs		5/14/18	0.00	0.00	Packaging3-2 <i>5/260B</i>		<i>9-89</i>
180	QC21-SA	2 Ea		5/14/18	0.00	0.00	QC21		<i>21 MAY 11 2018</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4155-041	Wearbar Assembly	2 Ea (1 ea)	90-Start up Operation	
D5404-2	Plate	2 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4155-041 <i>5064724 (2x)</i>	2	8	0
	D5404-2 <i>F18604 (2x)</i>	2	7	0
<i>ROCK GUARD 138854</i>				

Part Specifications

Specifications could not be found.



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Plex 4/26/18 10:42 AM Dart.lajeunesse.marie

Container No: S067885



Part: D5404-042

Job No: 176599

Serial No/Batch: S067885

Revision:
Inspector:

Date: 05/02/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					